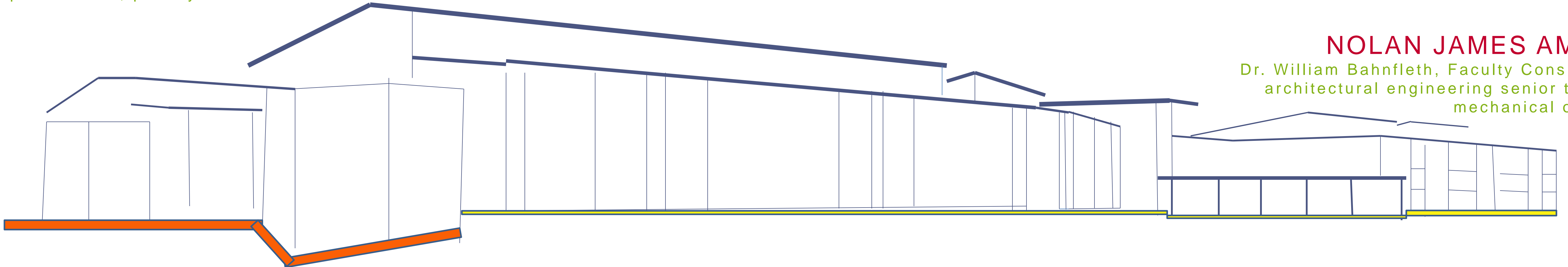


# PHOENIXVILLE EARLY LEARNING CENTER AND ELEMENTARY SCHOOL

phoenixville, pennsylvania

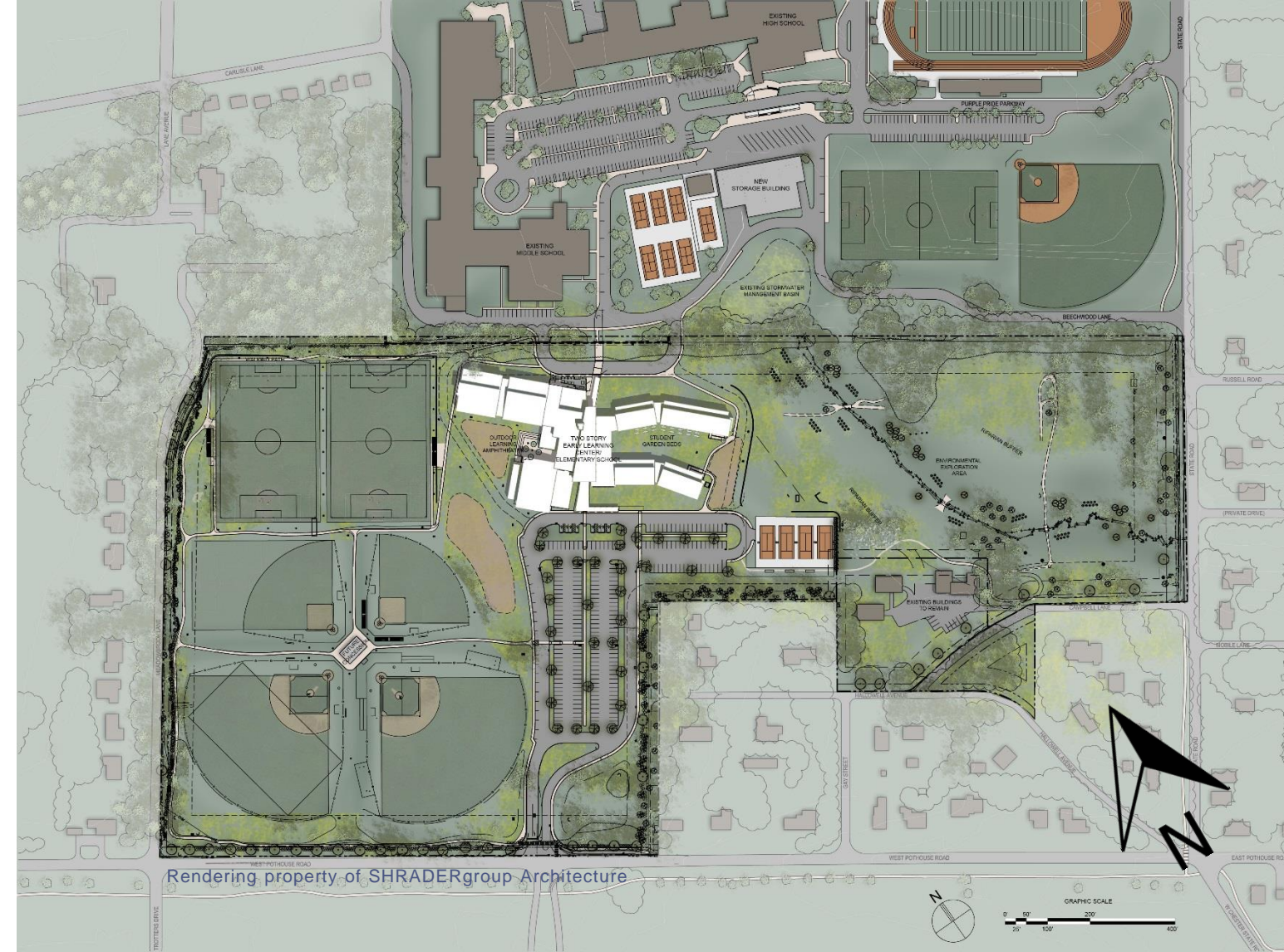


**NOLAN JAMES AMOS**

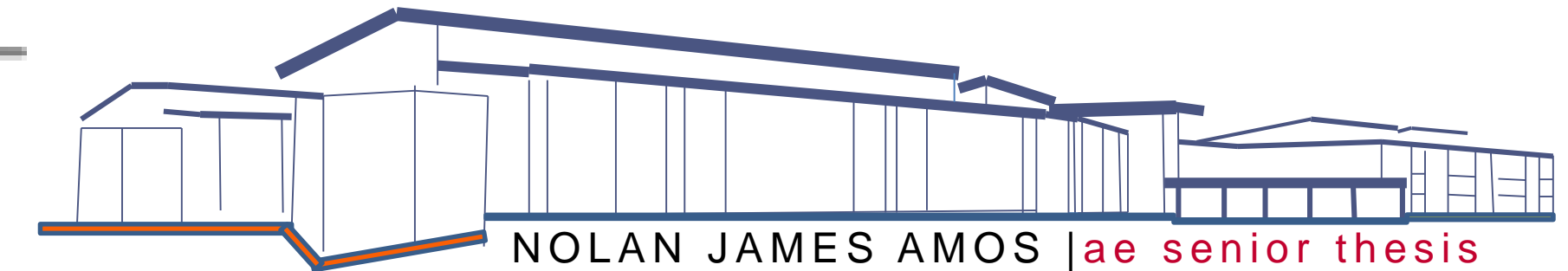
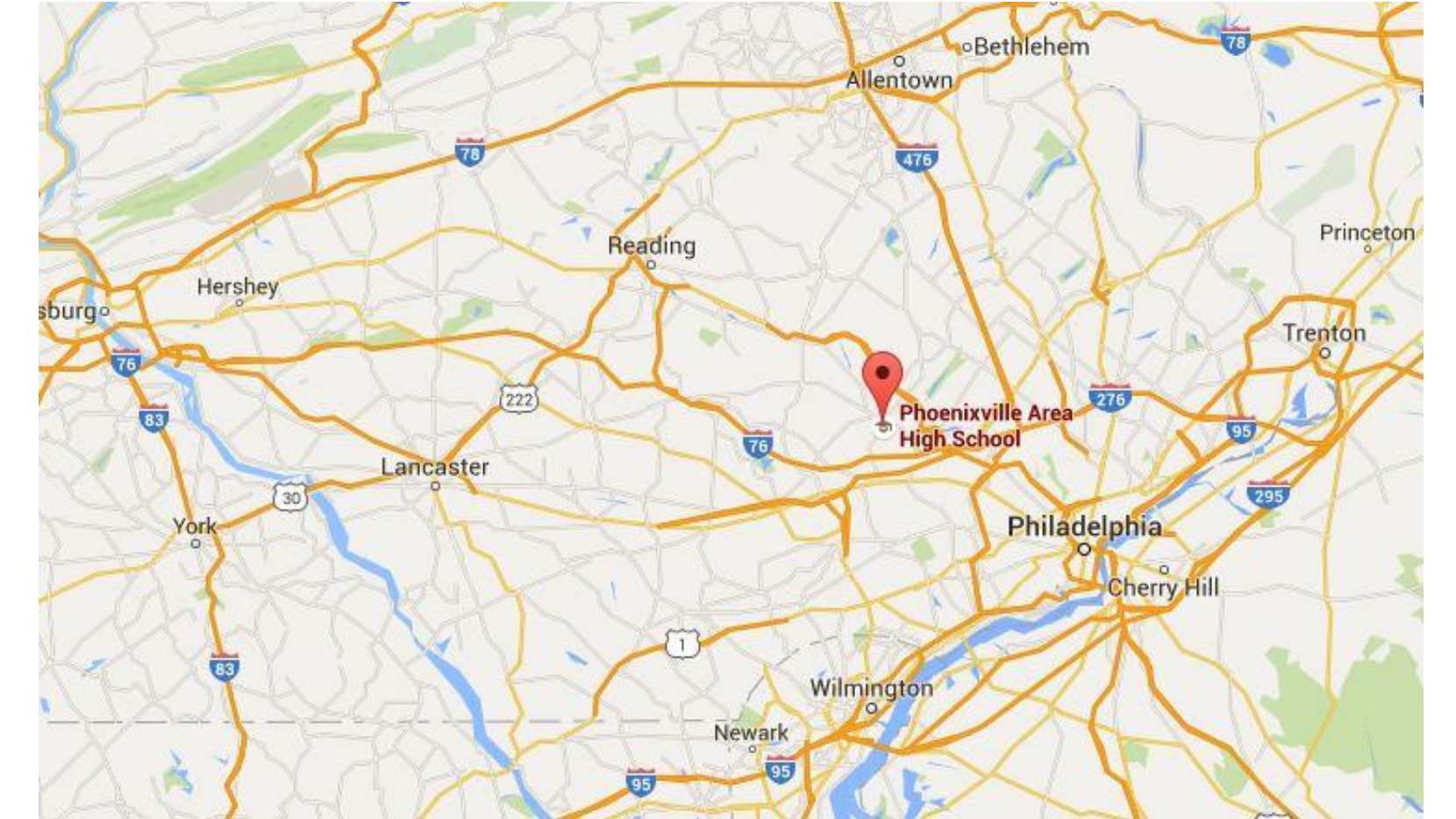
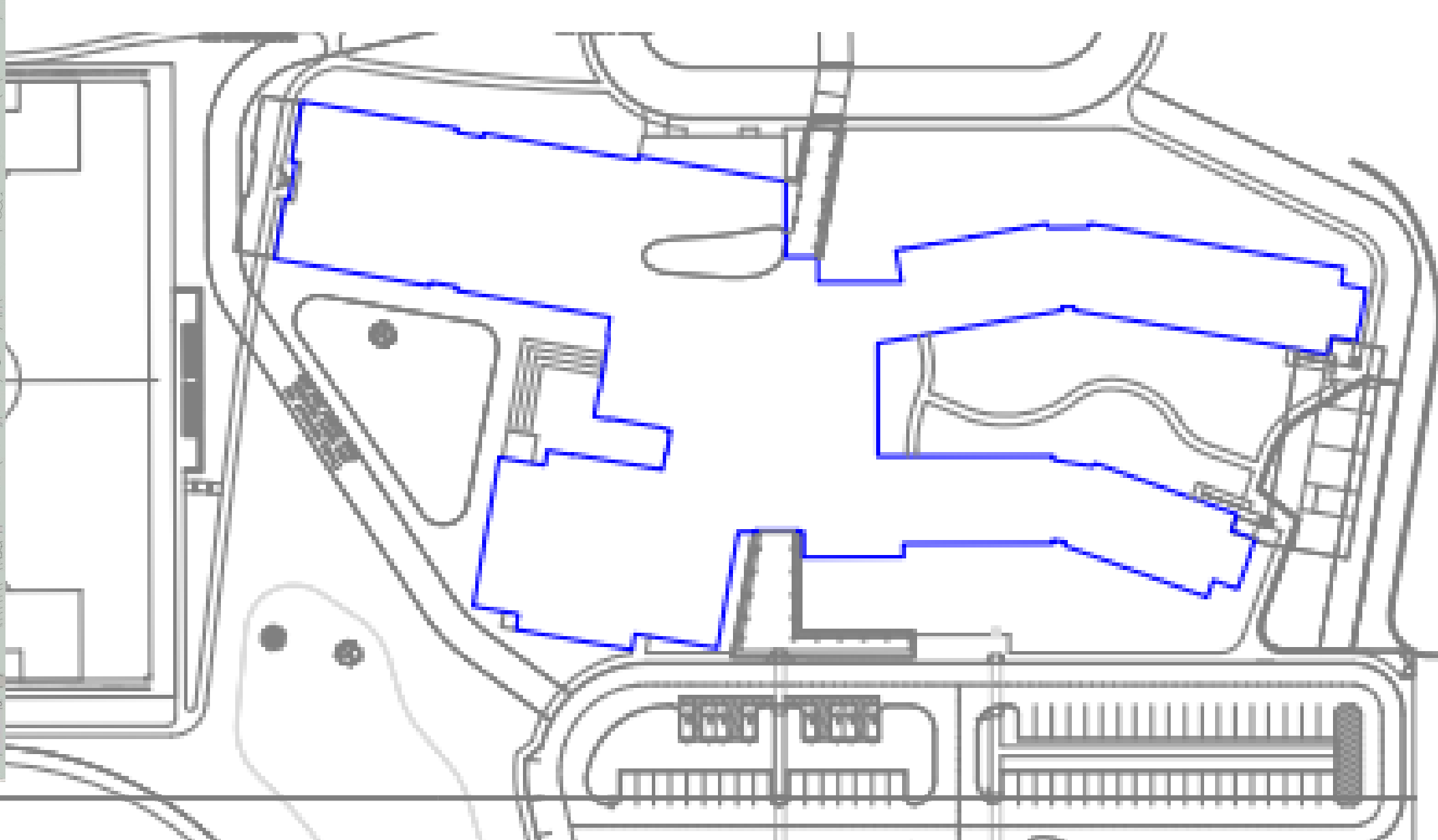
Dr. William Bahnfleth, Faculty Consultant  
architectural engineering senior thesis  
mechanical option

# PHOENIXVILLE EARLY LEARNING CENTER AND ELEMENTARY SCHOOL

site conditions



overview

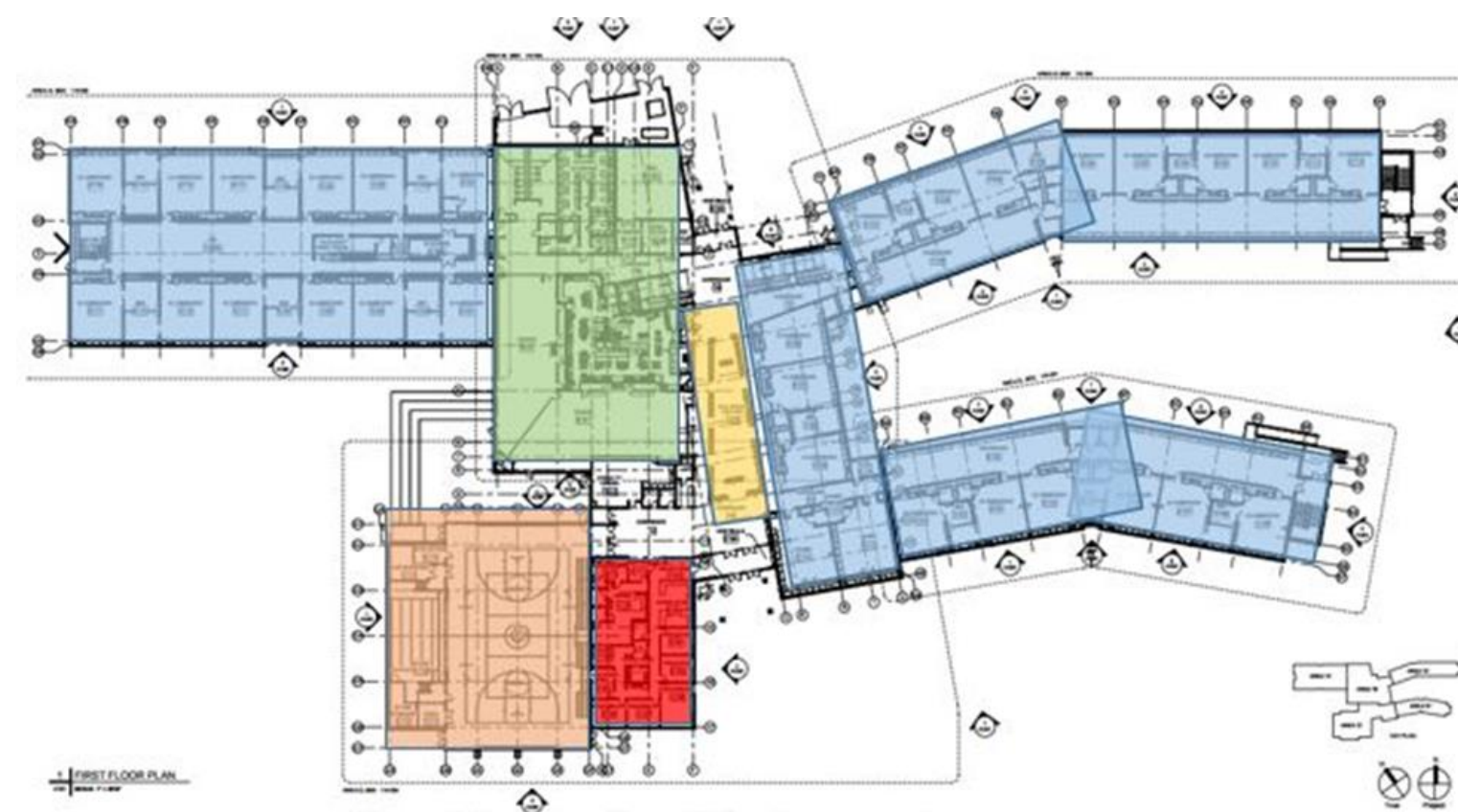


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# PHOENIXVILLE EARLY LEARNING CENTER AND ELEMENTARY SCHOOL

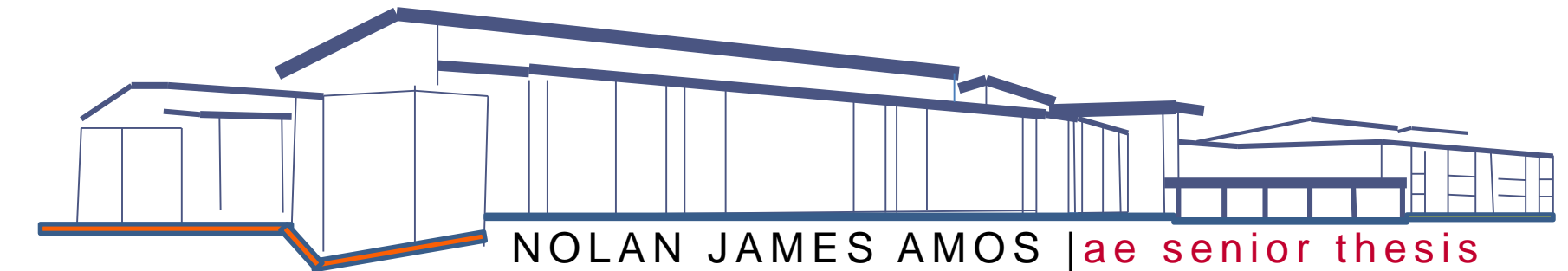
architectural features

2 Stories – 41'-10"  
 Area: 152,000 SQ. FT.  
 Occupancy: 1526  
 Grades: K-5



Legend:

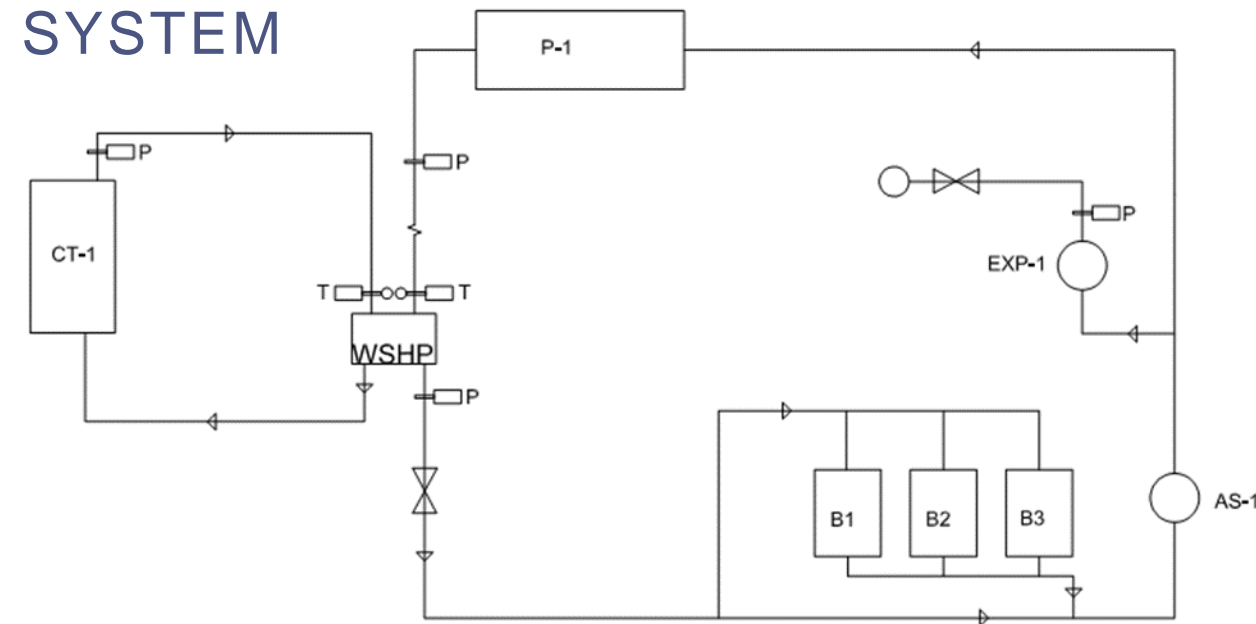
- Learning Spaces –
- Gymnasium –
- Administrative –
- Kitchen and Dining -
- Media Center –



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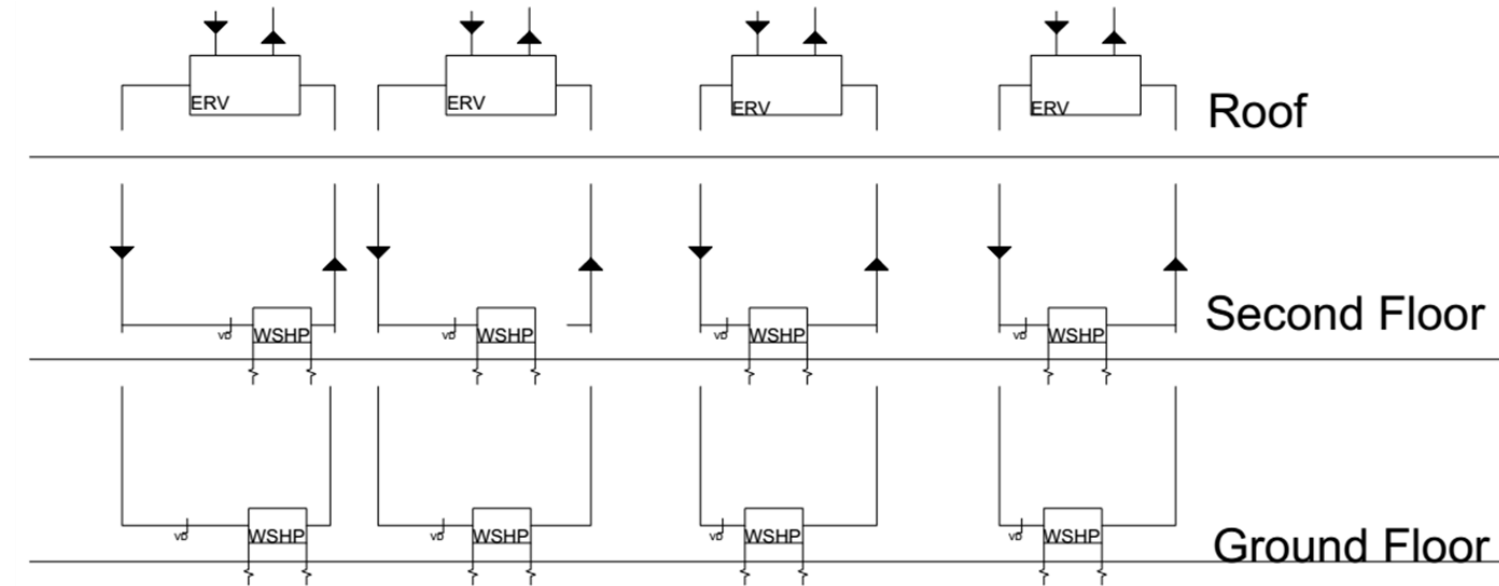
existing mechanical system

## WATER-SIDE EXISTING SYSTEM



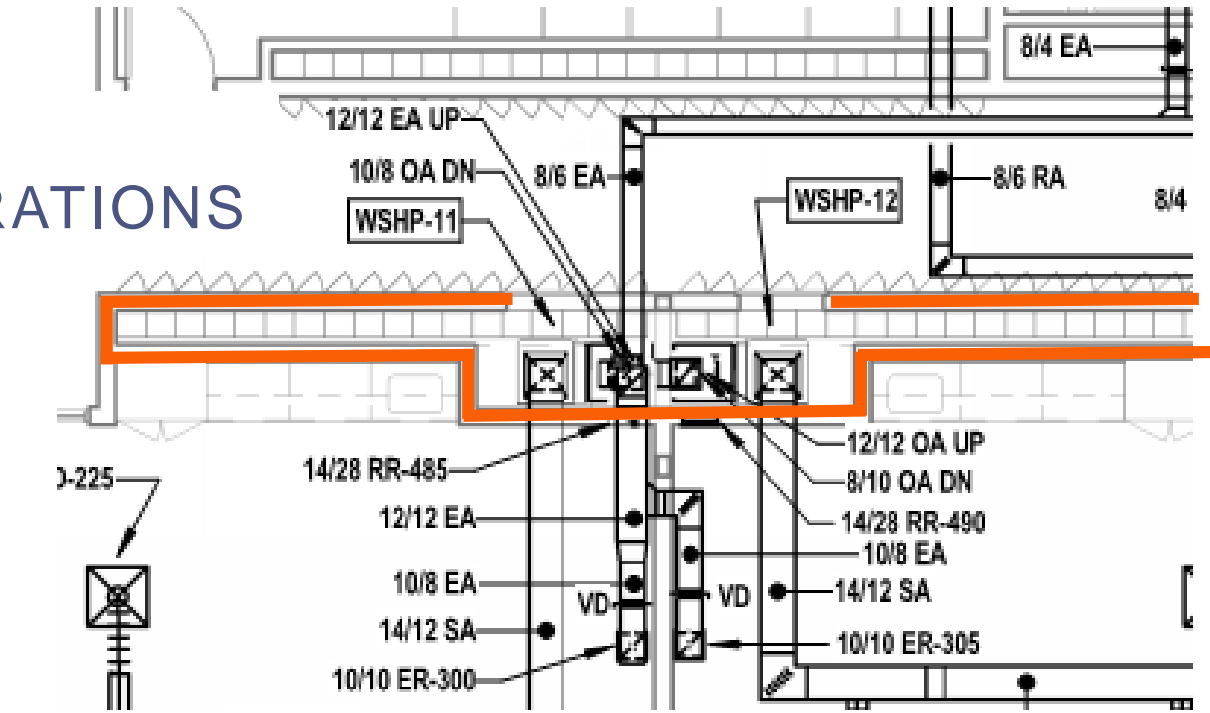
Major Equipment: Boilers						
Unit	Gas Boiler				Boiler HP	Boiler Motor HP
	Input Tons	Output Tons	GPM	LWT		
B-1	166.7	160	190	140	57.4	1.18
B-2	166.7	160	190	140	57.4	1.18
B-3	166.7	160	190	140	57.4	1.18

## AIR-SIDE EXISTING SYSTEM

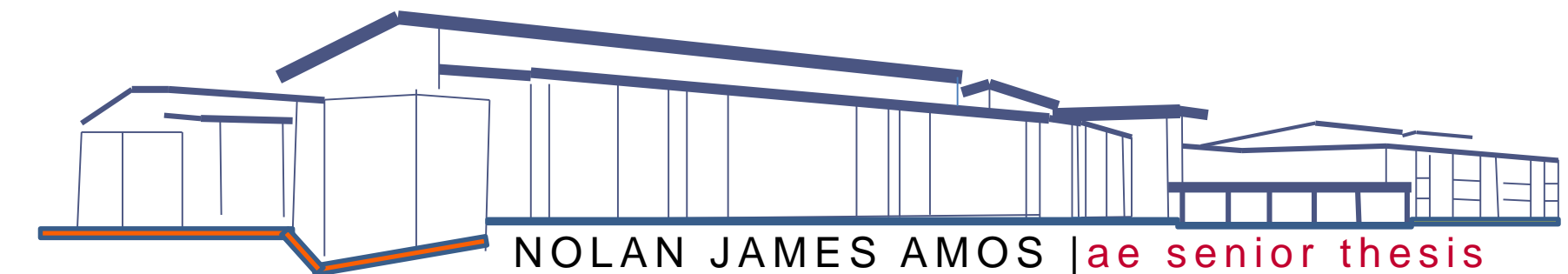


Major Equipment: Energy Recovery Ventilators				
	OA CFM	EA CFM	OA FAN HP	EA FAN HP
ERV-1	8915	8470	10	10
ERV-2	6480	5845	7.5	5
ERV-3	6155	5945	5	5
ERV-4	6125	5600	5	5
ERV-5	3775	3050	3	1.5
ERV-6	5000	4500	3	3
ERV-7	600	550	1/3	1/3
ERV-8	600	550	1/3	1/3
ERV-9	3870	3870	3	3
ERV-10	4375	4155	5	5

## SPACE CONSIDERATIONS



Floor Space Lost											
Zone	1A	1B	1C	1D	1E	2A	2B	2C	2D	2E	Total
Area (SF)	251	72	34	309	159	272	155	21	183	119	1575



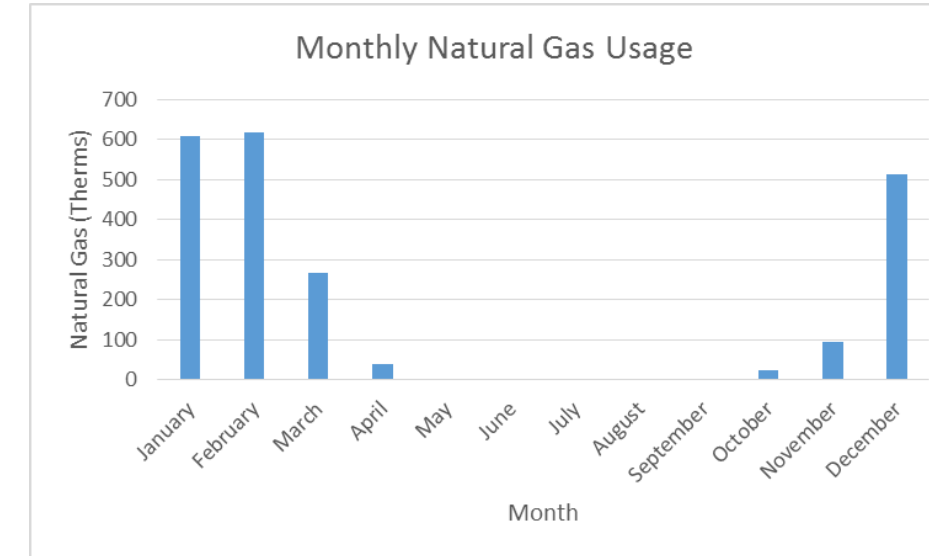
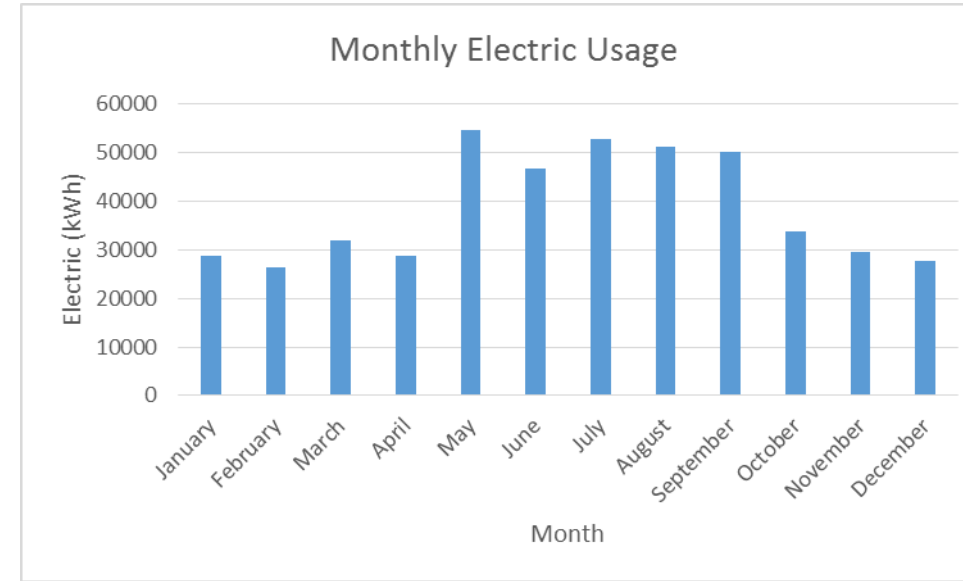
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## MODELED ENERGY LOADS

Model System Design Loads					
	Sq Ft	Airflow (CFM)		Total Capacity (Tons)	
		Supply	Exhaust	Heating	Cooling
ERV -1	27605	22394	10258	42.5	54.9
ERV -2	19080	25187	7553	48.3	62.4
ERV -3	12808	19751	6196	37.4	49.8
ERV -4	23263	11174	7060	23.6	30.6
ERV -5	8940	3591	2950	6.55	11.4
ERV -6	10980	11226	2351	18.3	27.8
ERV -7	6255	5925	0	2.9	12.1
ERV -8	6600	6539	90	3.9	12.9
ERV -9	9870	5471	84	3.2	12.9
ERV -10	24415	21369	6748	32.3	51.7
Total	149816	132627	43290	218.95	326.5

Accuracy of Energy Model					
	Sq Ft	Airflow (%)		Total Capacity (%)	
		Supply	Exhaust	Heating	Cooling
% Accuracy	11.1	0.38	3.64	6.81	1.63

## MONTHLY UTILITY USAGE

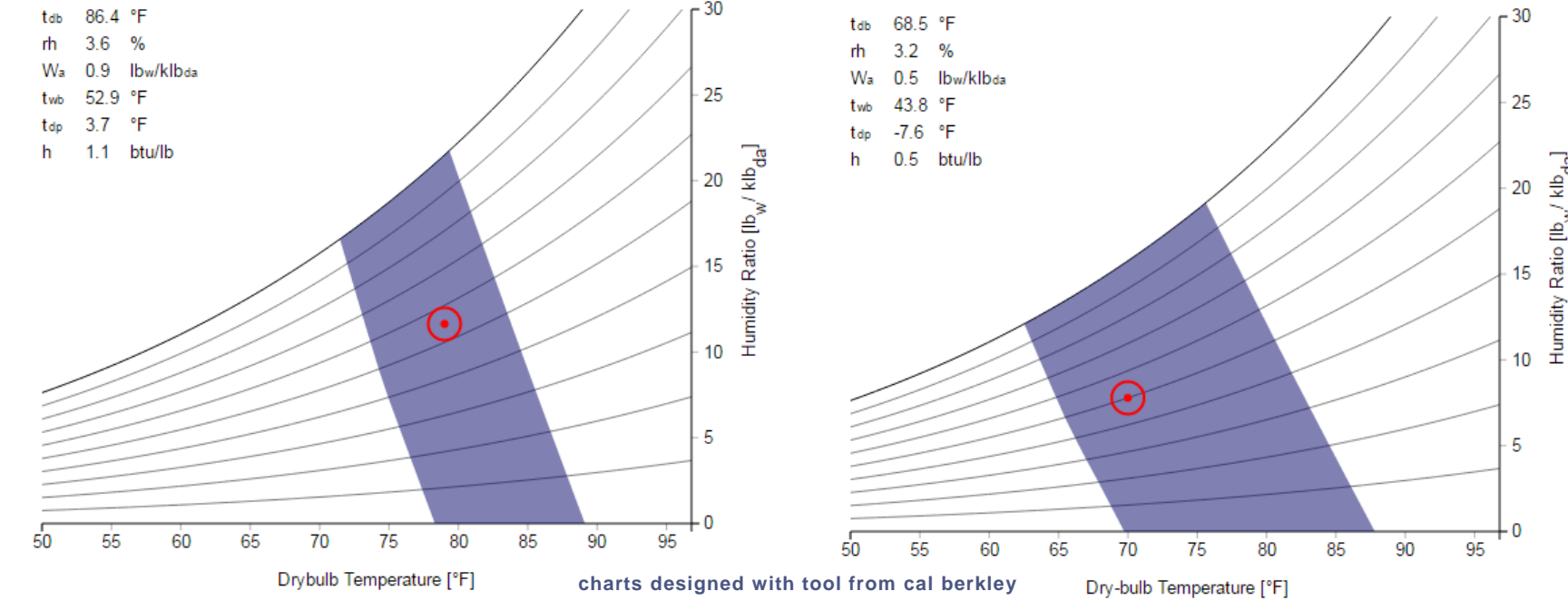


Energy Rates		
Source	Rate	Units
Natural Gas	\$8.90	/MMBTU
Electric	\$0.08	/KWh

Annual Fuel Cost (\$)	
Electric	\$71,369.00
Natural Gas	\$8,599.00

existing energy consumption

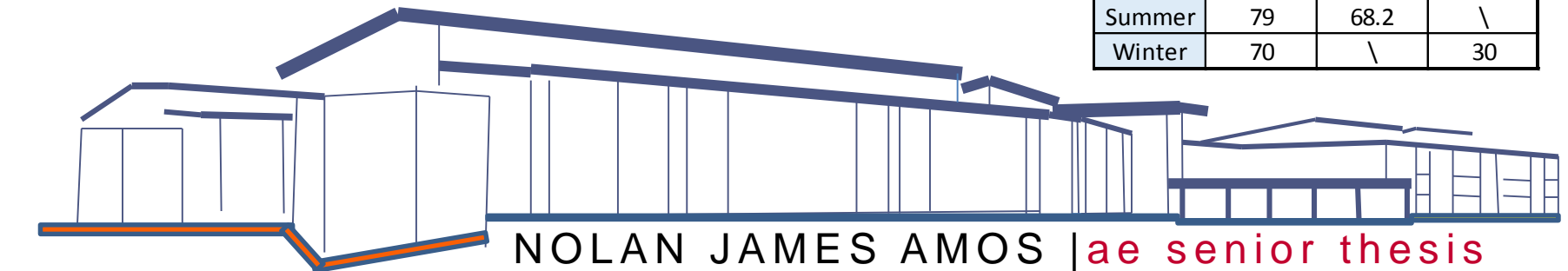
## SUMMER AND WINTER DESIGN CONDITIONS



Summer Design Conditions

Winter Design Conditions

Conditioned Spaces (°F)			
Season	DB	WB	RH
Summer	79	68.2	\
Winter	70	\	30



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# PHOENIXVILLE EARLY LEARNING CENTER AND ELEMENTARY SCHOOL

project goals

## PROJECT GOALS

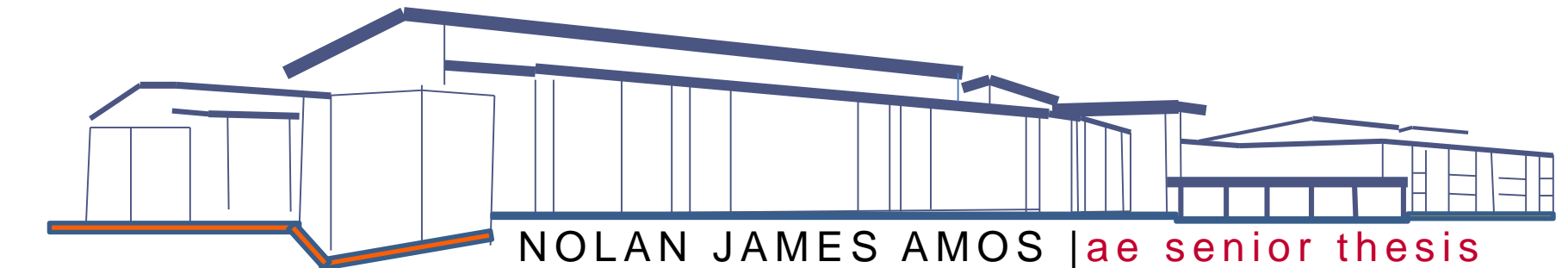
- increase energy efficiency
- space utilization
- ease of maintenance
- lower costs
  - maintenance
  - upfront
  - lifecycle

## ALTERNATIVES CONSIDERED

1. ground-coupled heat pump system
2. variable refrigerant flow system
3. centralized air handling unit

## BASE SYSTEM

1. water source heat pumps



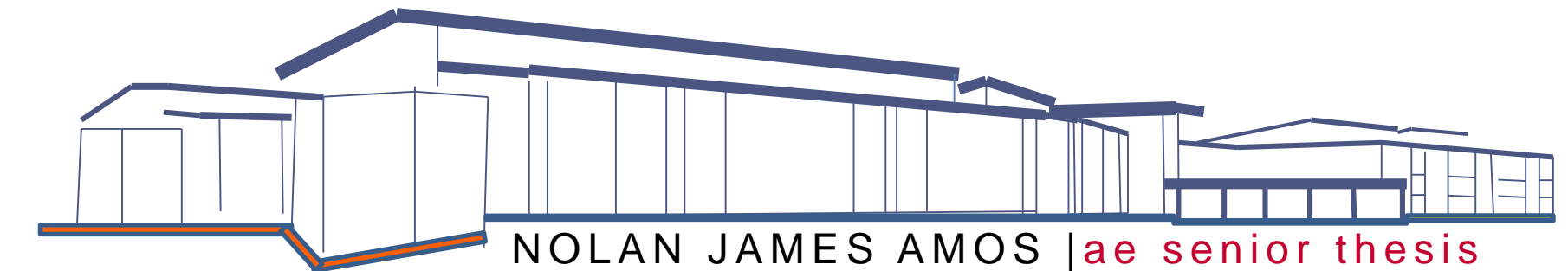
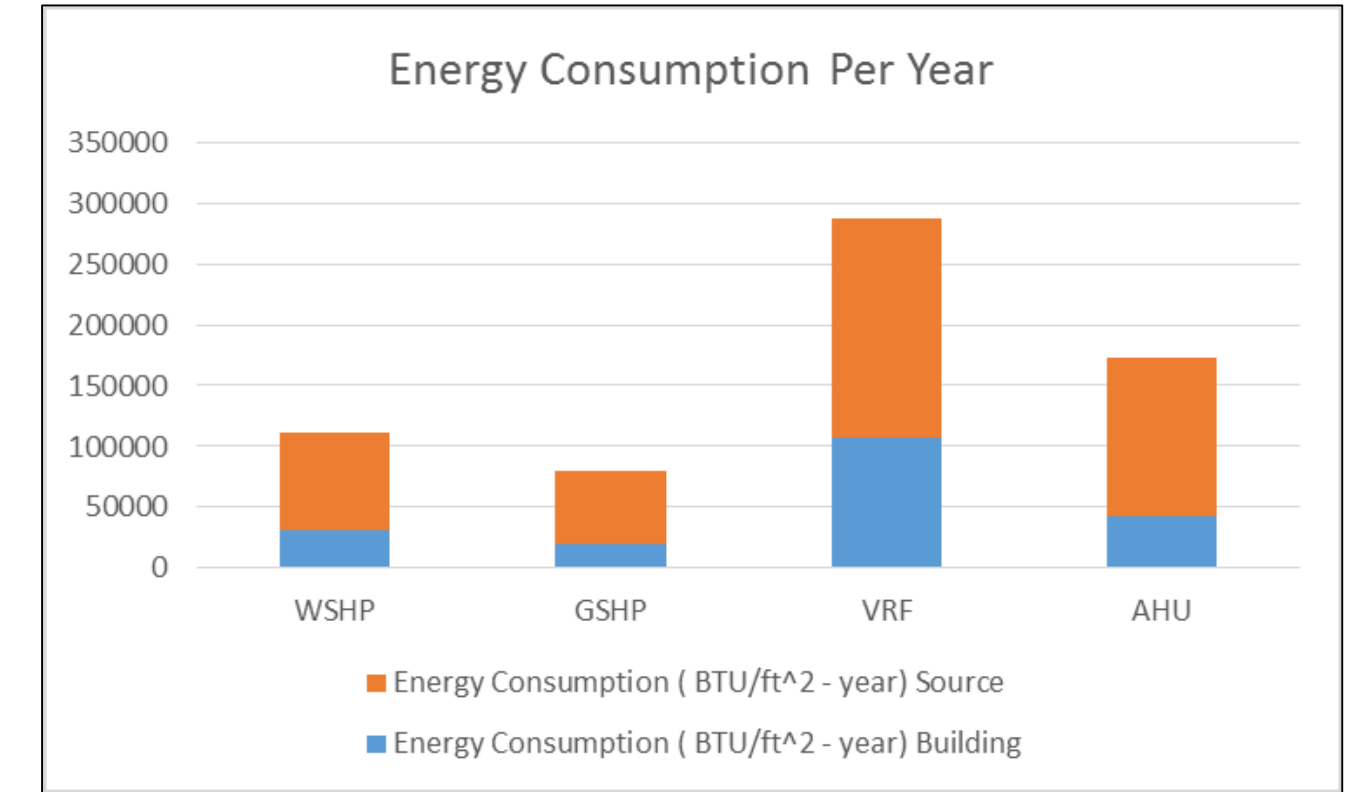
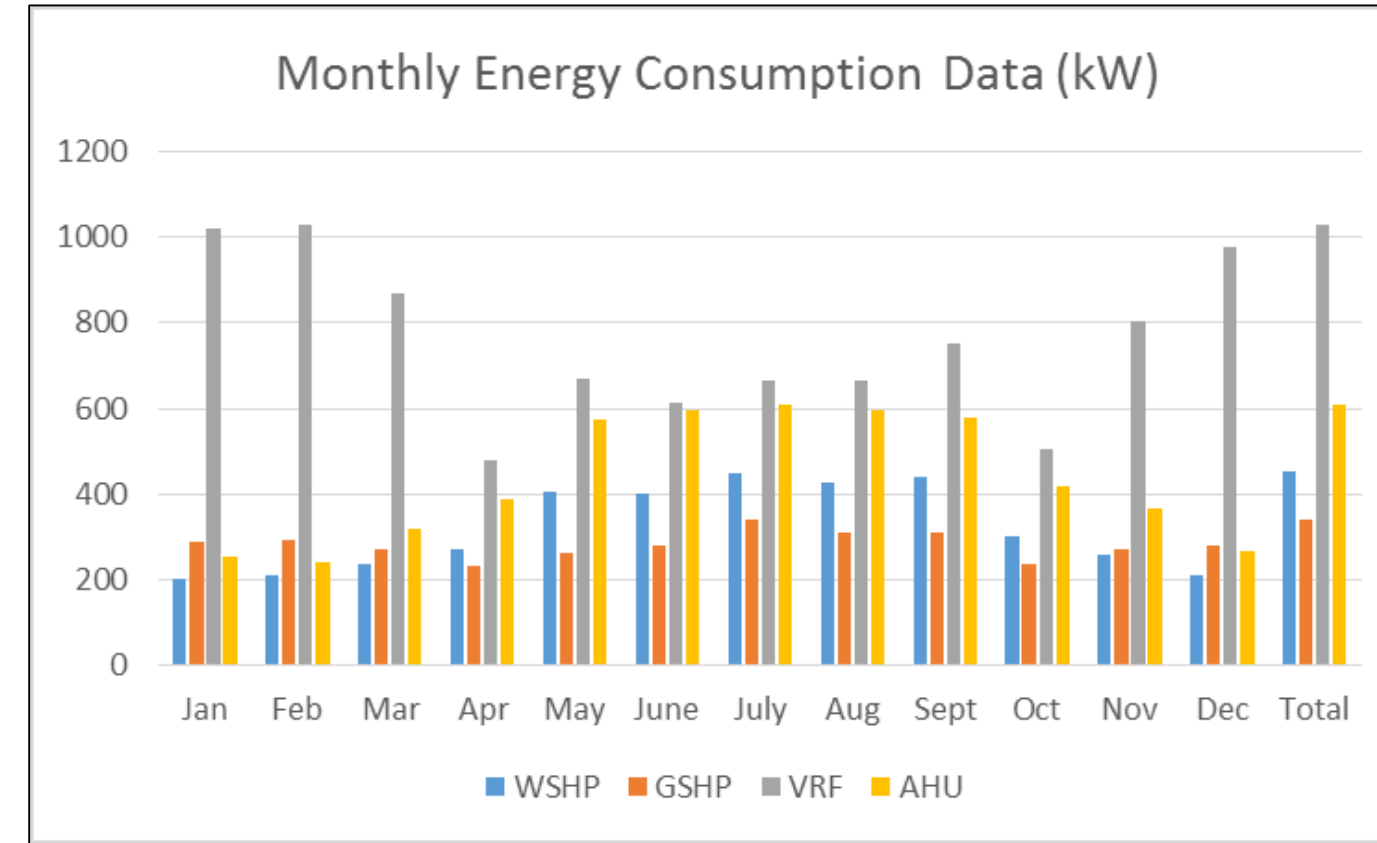
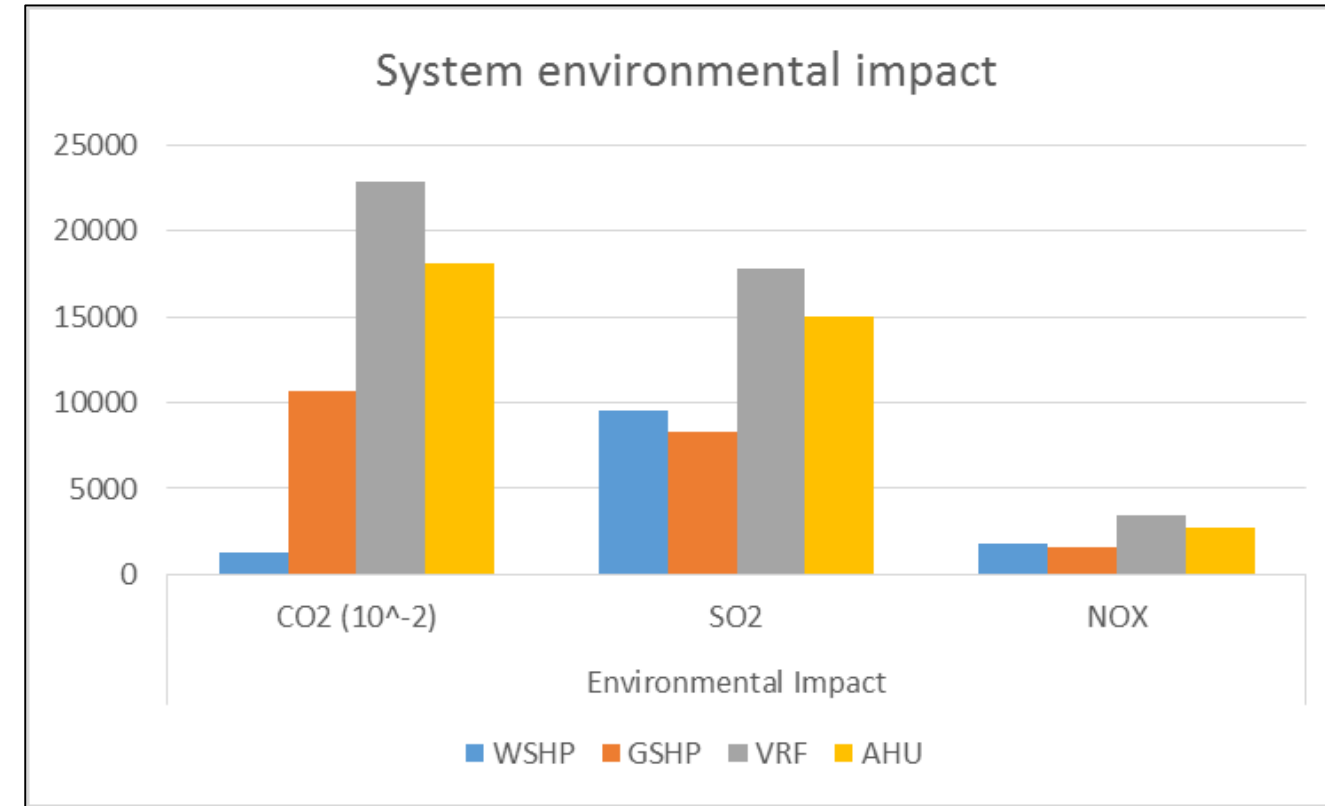
mechanical depth

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energy analysis

## ENERGY AND EMISSIONS ANALYSIS



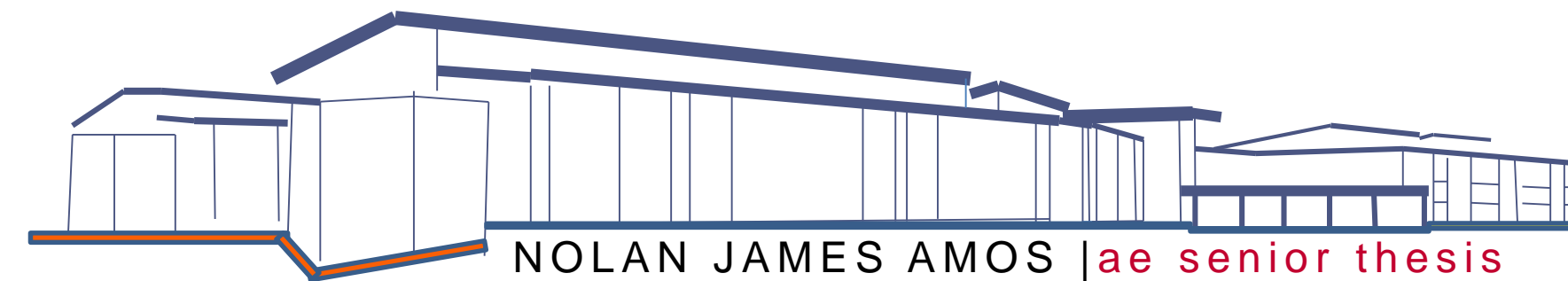
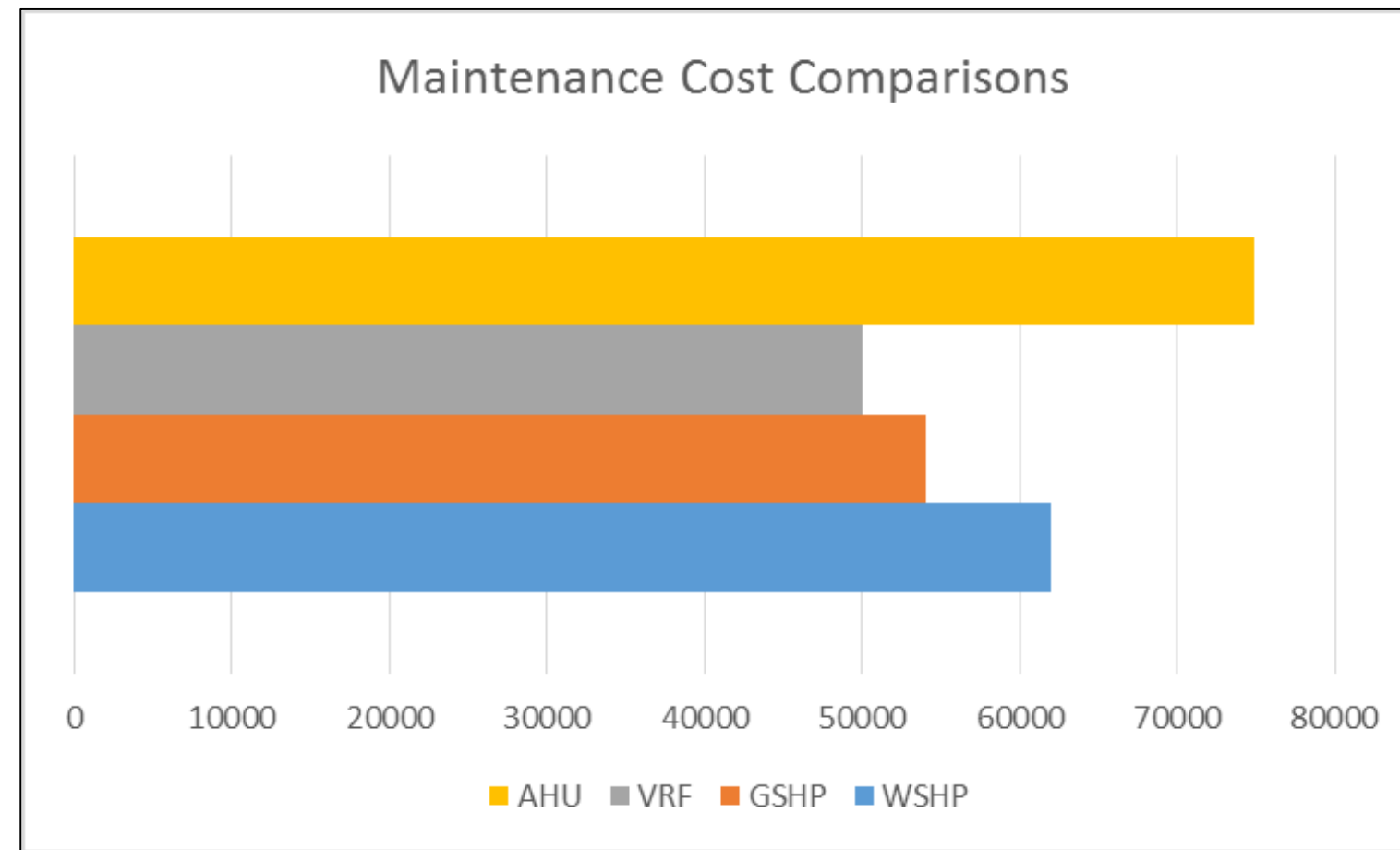
mechanical depth

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maintenance

## MAINTENANCE

Typical Replacement Life			
	Equipment Name	Median Service Live Years	% Replaced
WSHP	Cooling Tower	>22	14
	Boilers	>22	21
	Heat Pumps	>24	/
	DX Air Dist Equip	>24	15
GSHP	Geothermal Pumps	20	/
	Heat Pumps	>24	/
VRF	Pumps	20	/
	Condensate pumps	15	/
	Condensers, evaporative	20	/
AHU	Rooftop air conditioners	15	/





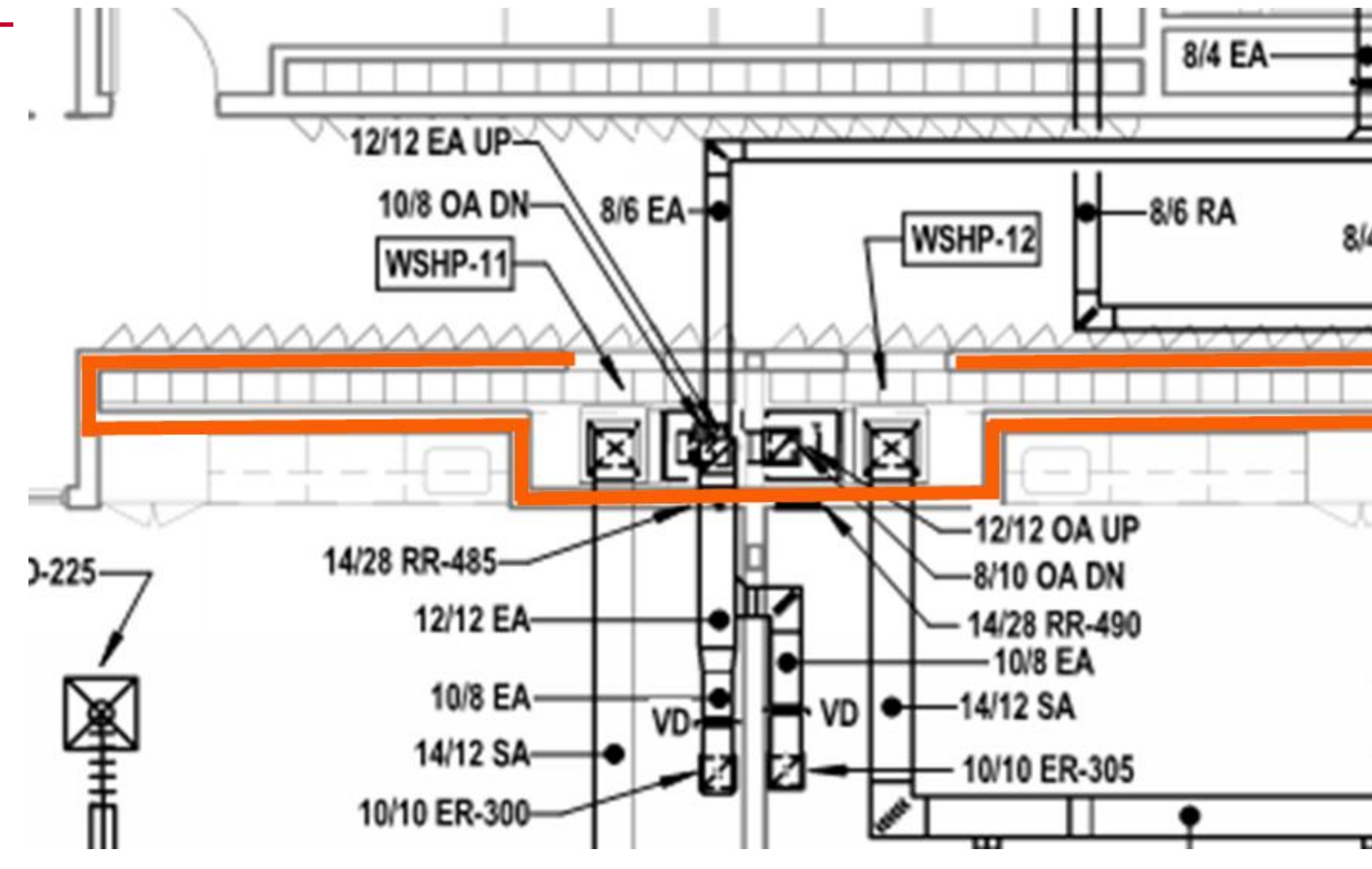
# PHOENIXVILLE EARLY LEARNING CENTER AND ELEMENTARY SCHOOL

space considerations

## SPACE CONSIDERATIONS

Ground Source Heat Pumps

Closets in Corridors –  
1575 sqft + ~150,000 sqft borefield



mechanical depth



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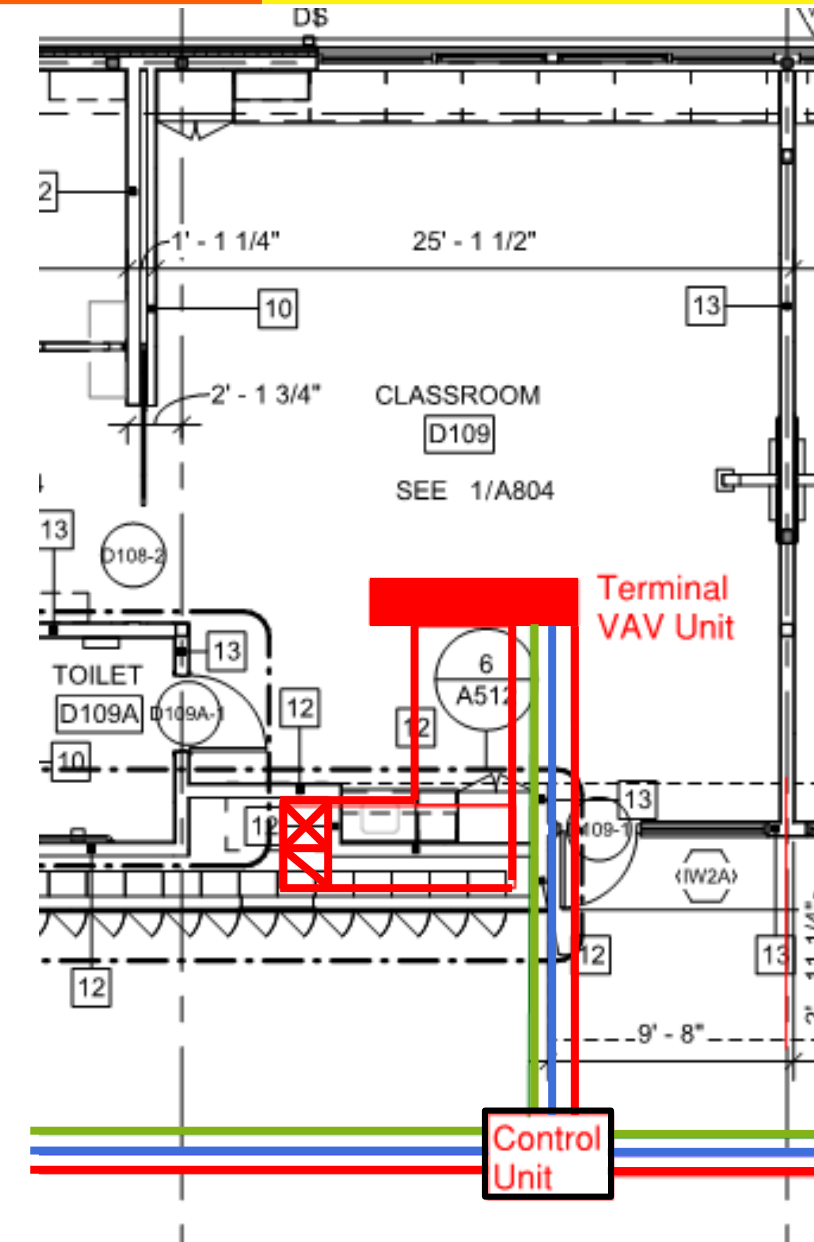
# PHOENIXVILLE EARLY LEARNING CENTER AND ELEMENTARY SCHOOL

space considerations

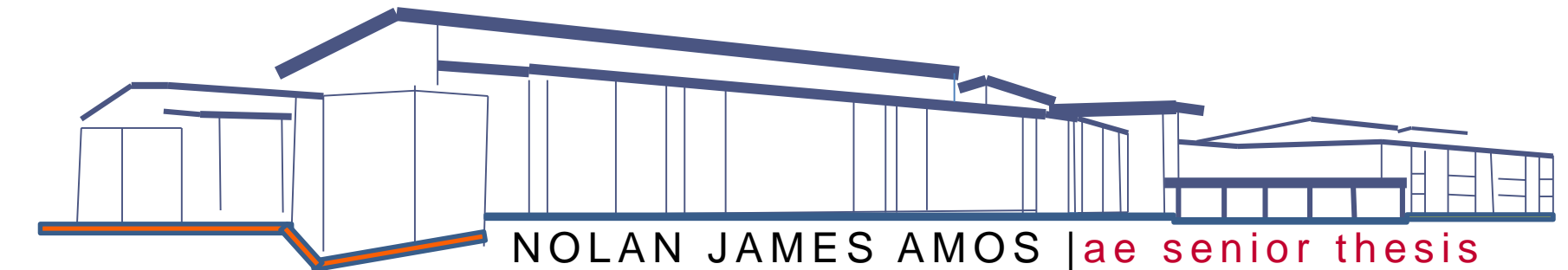
## SPACE CONSIDERATIONS

Variable Refrigerant Flow system

Terminal Units in Classrooms  
Control Units in Corridors



mechanical depth



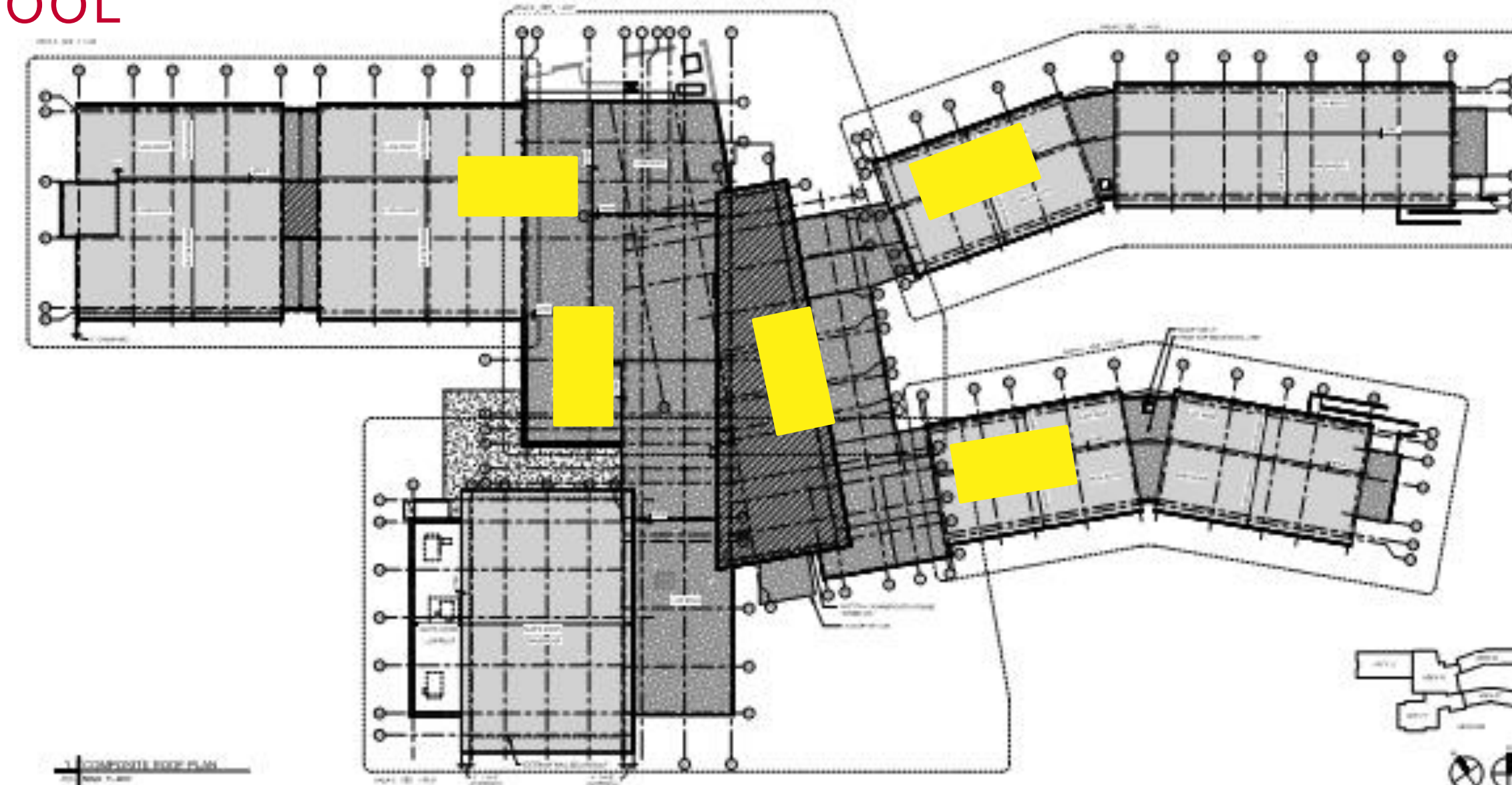
# PHOENIXVILLE EARLY LEARNING CENTER AND ELEMENTARY SCHOOL

space considerations

## SPACE CONSIDERATIONS

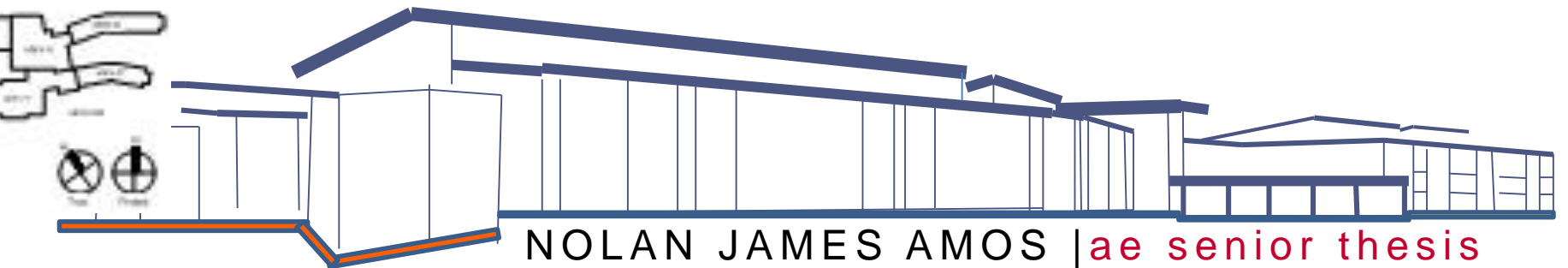
Centralized Air Handling Unit

Multiple Units on Ceiling



 = Centralized Air Handling Unit

mechanical depth



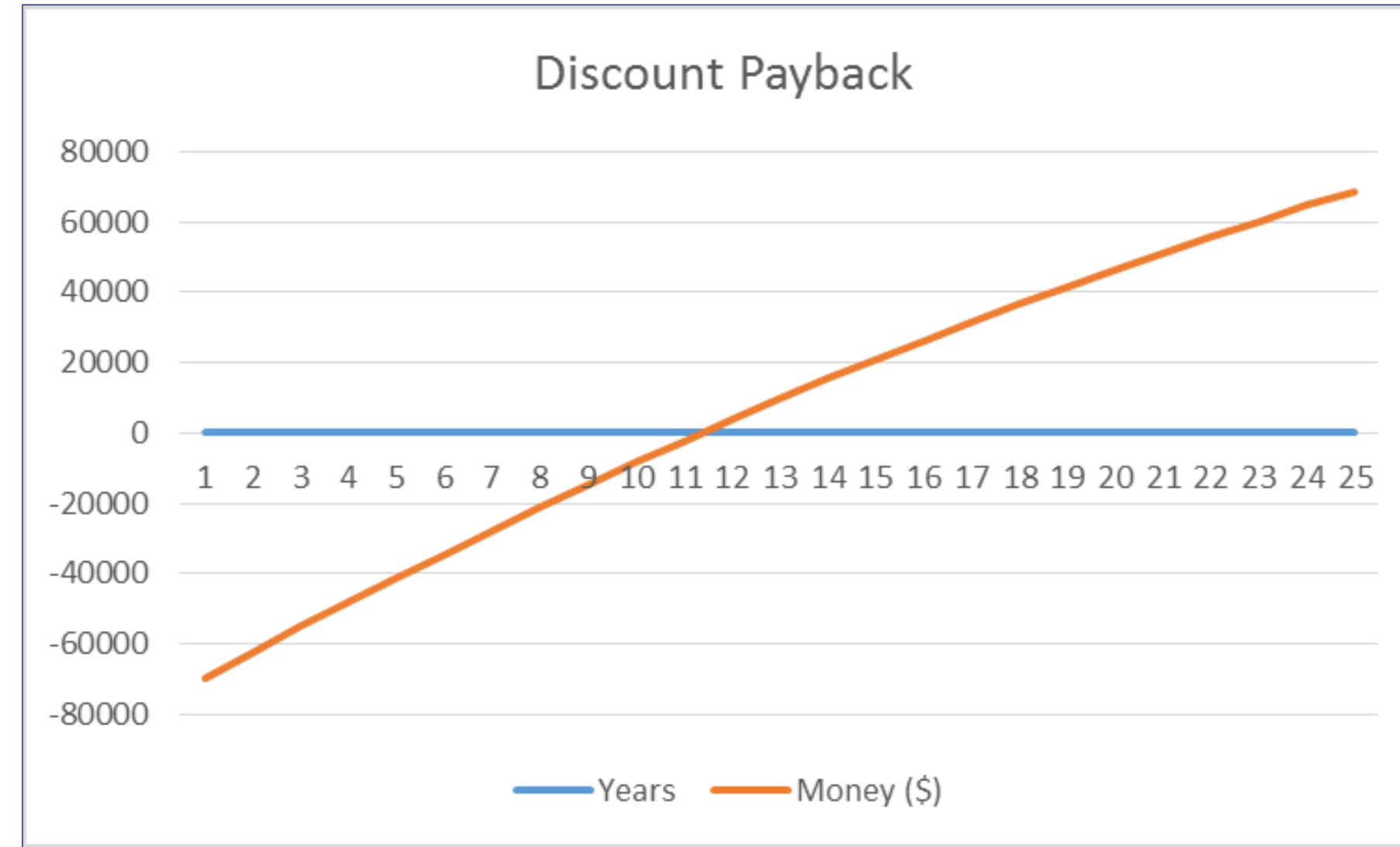
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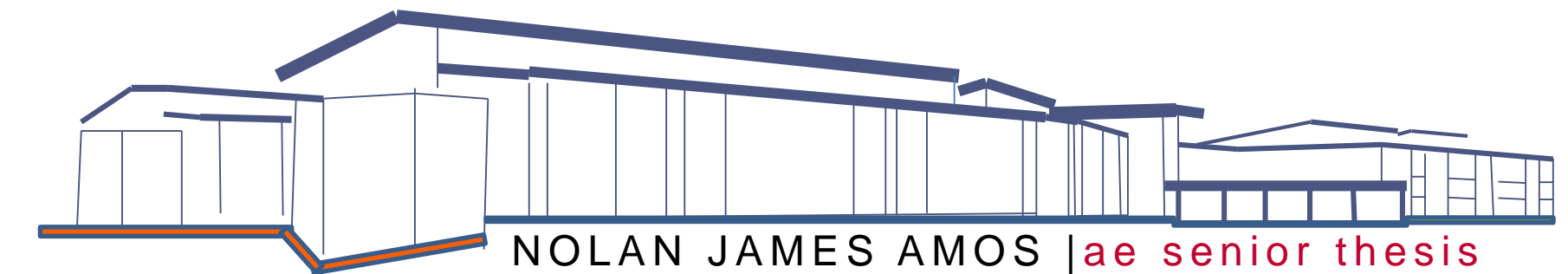
## Cost Analysis

VRF – Did not pay back  
AHU – Did not pay back

Simple Payback = 9.34 years  
**Discount Payback = 11.37 years**



	LCC	NPV @ 25 Years
WSHP	\$ 7,662,769.02	\$ 4,453,323.65
GSHP	\$ 7,444,722.42	\$ 4,446,055.87



## BREADTH STUDIES

Electrical Breadth – Electrical Load

Results: VRF System used Less Power

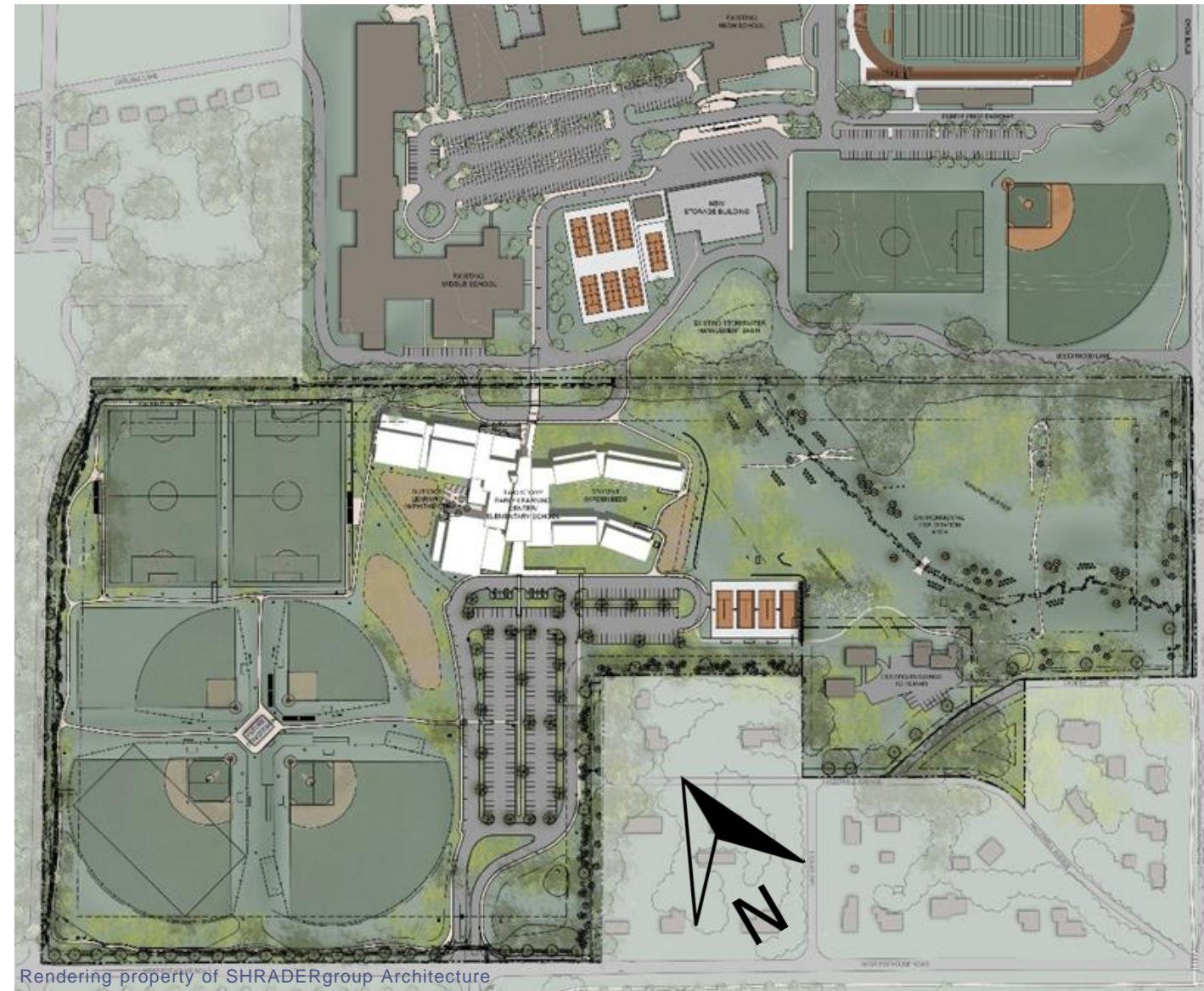
Construction Breadth – Scheduling and  
cost impacts of geothermal system



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bore field design

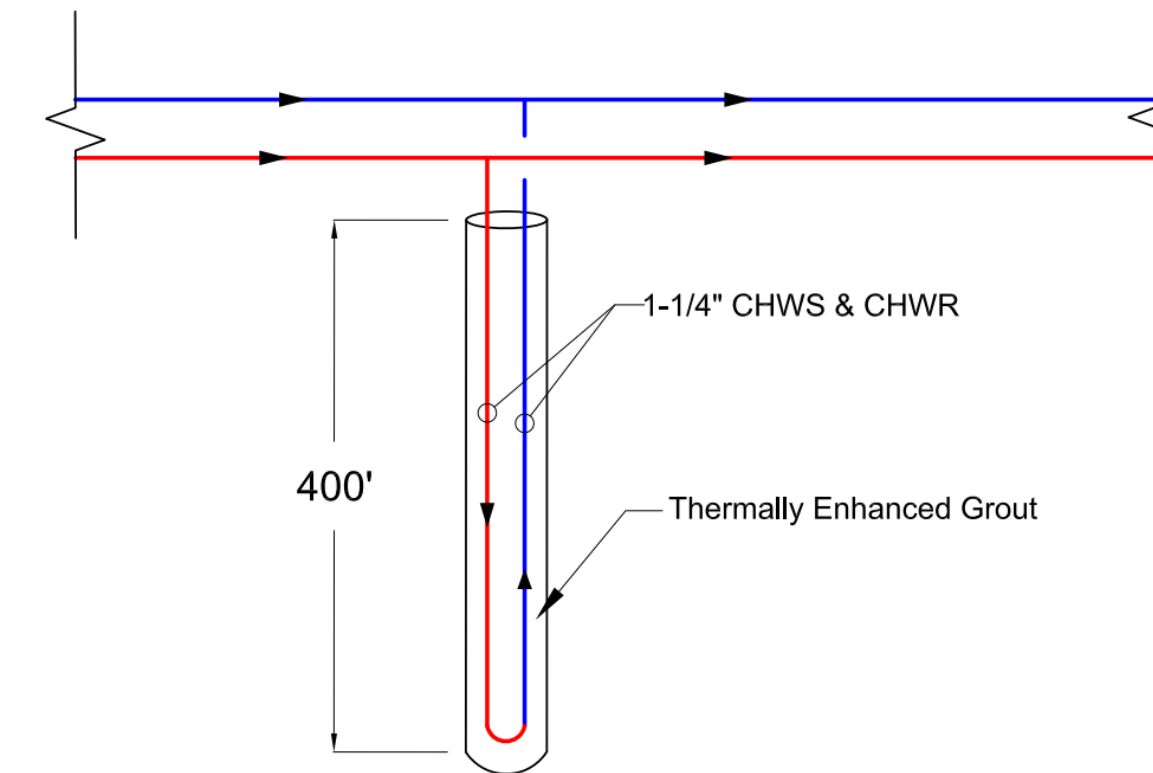
## GEOHERMAL BORE FIELD



Rendering property of SHRADERgroup Architecture

Required Number of Bores		
Bore Depth	Number of Bores	20% Safety
100	669	803
200	334	401
300	223	268
<b>400</b>	<b>167</b>	<b>201</b>
500	134	161

Total Head Loss through well field: 363 feet



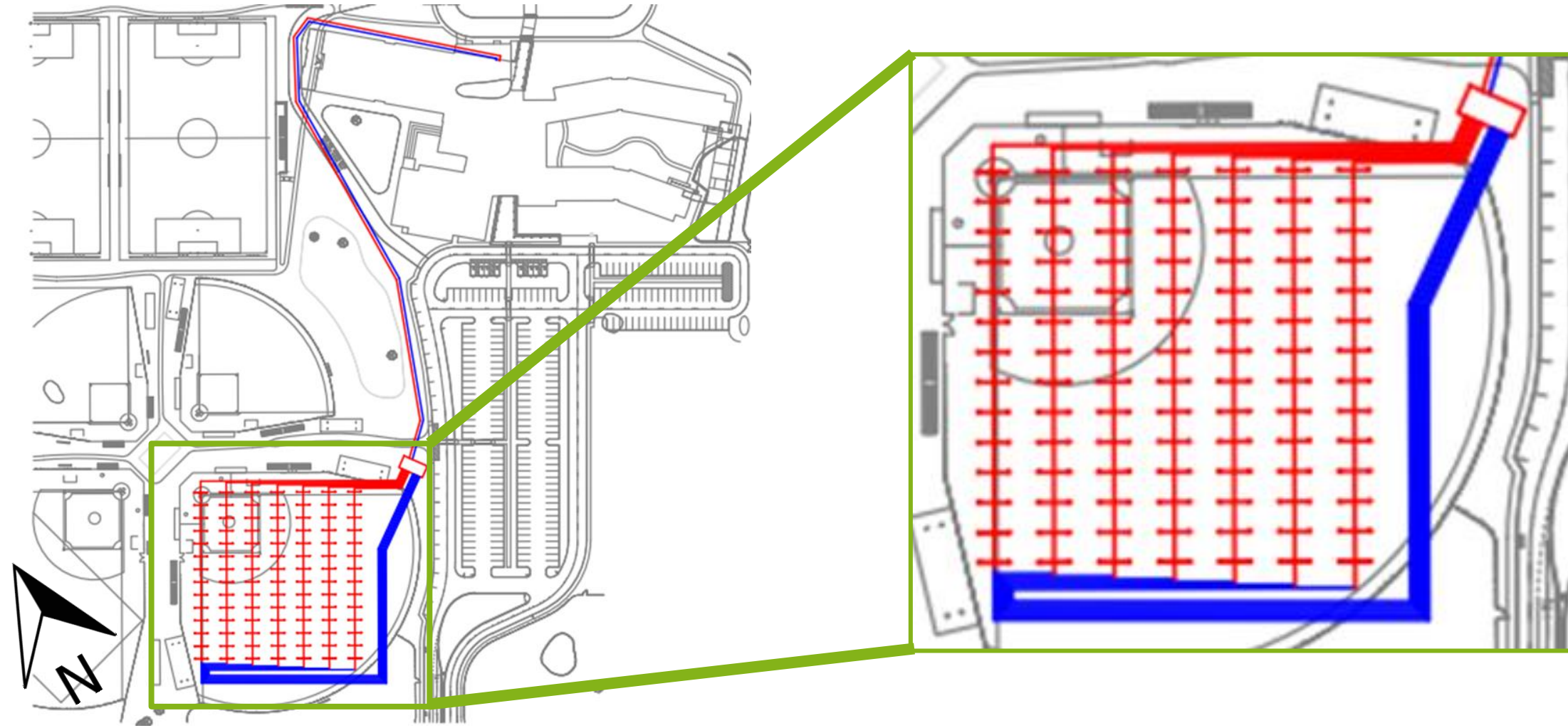
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bore field design

## GEOHERMAL BORE FIELD

### WELL FIELD LAYOUT



Construction Schedule Impact		
	Number of Days	Cost
WSHP	5	\$150,000.00
GSHP	42	\$1,540,000.00



breadth

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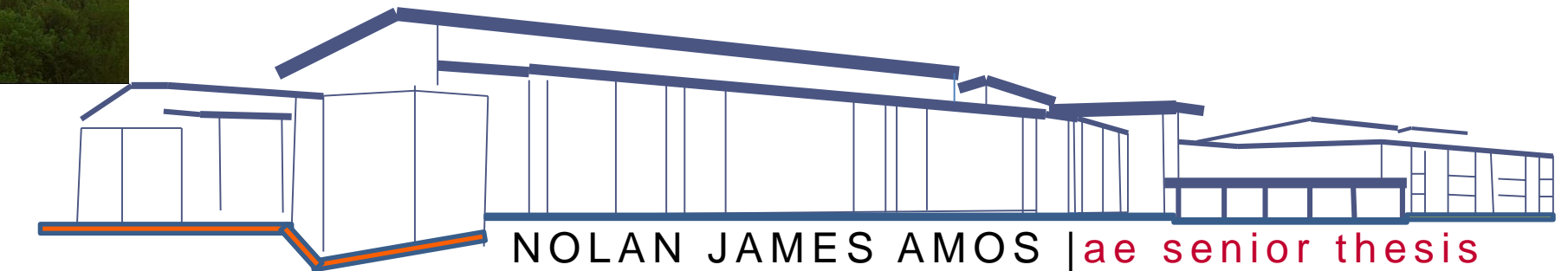
# PHOENIXVILLE EARLY LEARNING CENTER AND ELEMENTARY SCHOOL



Rendering property of SHRADEgroup Architecture

## CONCLUSIONS

Energy Emissions: GSHP  
Space Utilization: VRF  
Maintenance: GSHP/WSHP  
Cost: GSHP





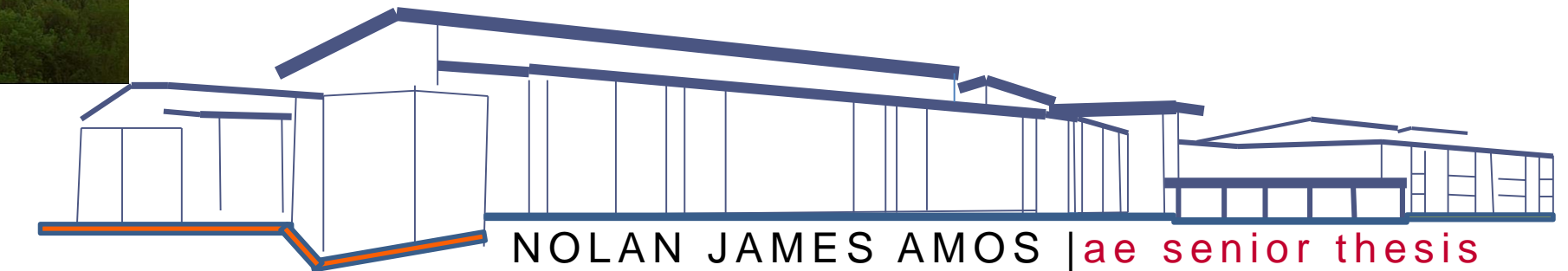
# PHOENIXVILLE EARLY LEARNING CENTER AND ELEMENTARY SCHOOL



Rendering property of SHRADERgroup Architecture

## AKNOWLEDGEMENTS

Dr. Bahnfelth  
Barton Associates  
SHRADERgroup Architecture  
Phoenixville School District  
AE Class of 2016  
My Parents



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Rendering property of SHRADEgroup Architecture

Questions?



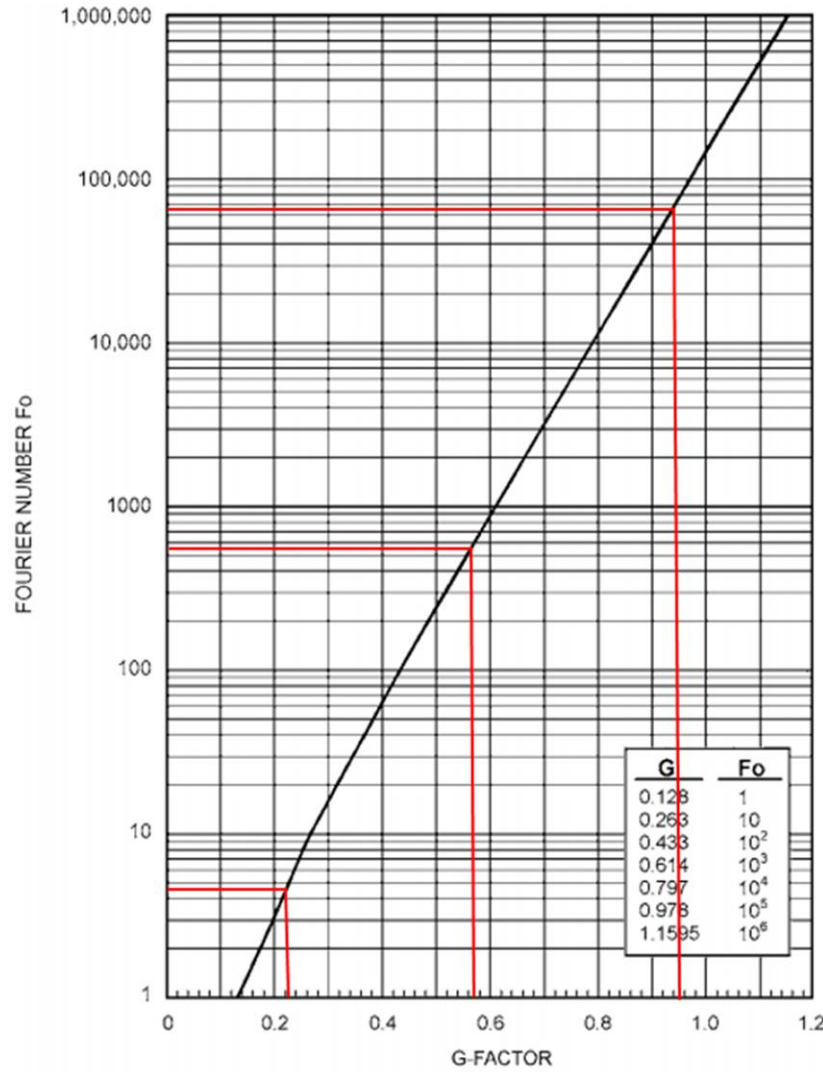
conclusions

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## Appendix

		$l_f = f \frac{L \bar{V}^2}{D 2g}$
lf	1039592	Lost Head
f	0.025	Moody Friction Factor
L	69600	length of pipe, ft
D	0.105417	Diameter of pipe ft
V	63.66183	average velocity, ft/sec
g	32.174	acceleration due to gravity, ft/sec <sup>2</sup>



### Bore hole calculations

$$R_{ga} = \frac{G_f - G_1}{k_g} = \frac{0.943 - 0.562}{1.67} = 0.228$$

$$R_{gm} = \frac{G_1 - G_2}{k_g} = \frac{0.562 - 0.220}{1.67} = 0.205$$

$$R_{gst} = \frac{G_2}{k_g} = \frac{0.220}{1.67} = 0.132$$

$$F_o = \frac{4\alpha_g \tau}{d^2}$$

$$F_{o1} = \frac{4 * 1.06 * (3680.25 - 3650)}{0.5^2} = 513.04$$

$$\tau_1 = 3650 \text{ days}$$

$$F_{o2} = \frac{4 * 1.06 * (3680.25 - 3680)}{0.5^2} = 4.24$$

$$\tau_2 = 3650 + 30 = 3680 \text{ days}$$

$$F_{of} = \frac{4 * 1.06 * 3680.25}{0.5^2} = 62417$$

$$\tau_f = 3650 + 30 + 0.25 = 3680.25 \text{ days}$$

$$L_c = \frac{q_a R_{ga} + (q_{lh} - 3.41 W_h)(R_b + PLF_m R_{gm} + F_{sc} R_{gd})}{t_g - \frac{ELT + LLT}{2} + t_p} \quad (4)$$

$$L_h = \frac{q_a R_{ga} + (q_{lc} - 3.41 W_c)(R_b + PLF_m R_{gm} + F_{sc} R_{gd})}{t_g - \frac{ELT + LLT}{2} + t_p}$$

Required Number of Bores		
Bore Depth	Number of Bores	20% Safety
100	669	803
200	334	401
300	223	268
<b>400</b>	<b>167</b>	<b>201</b>
500	134	161

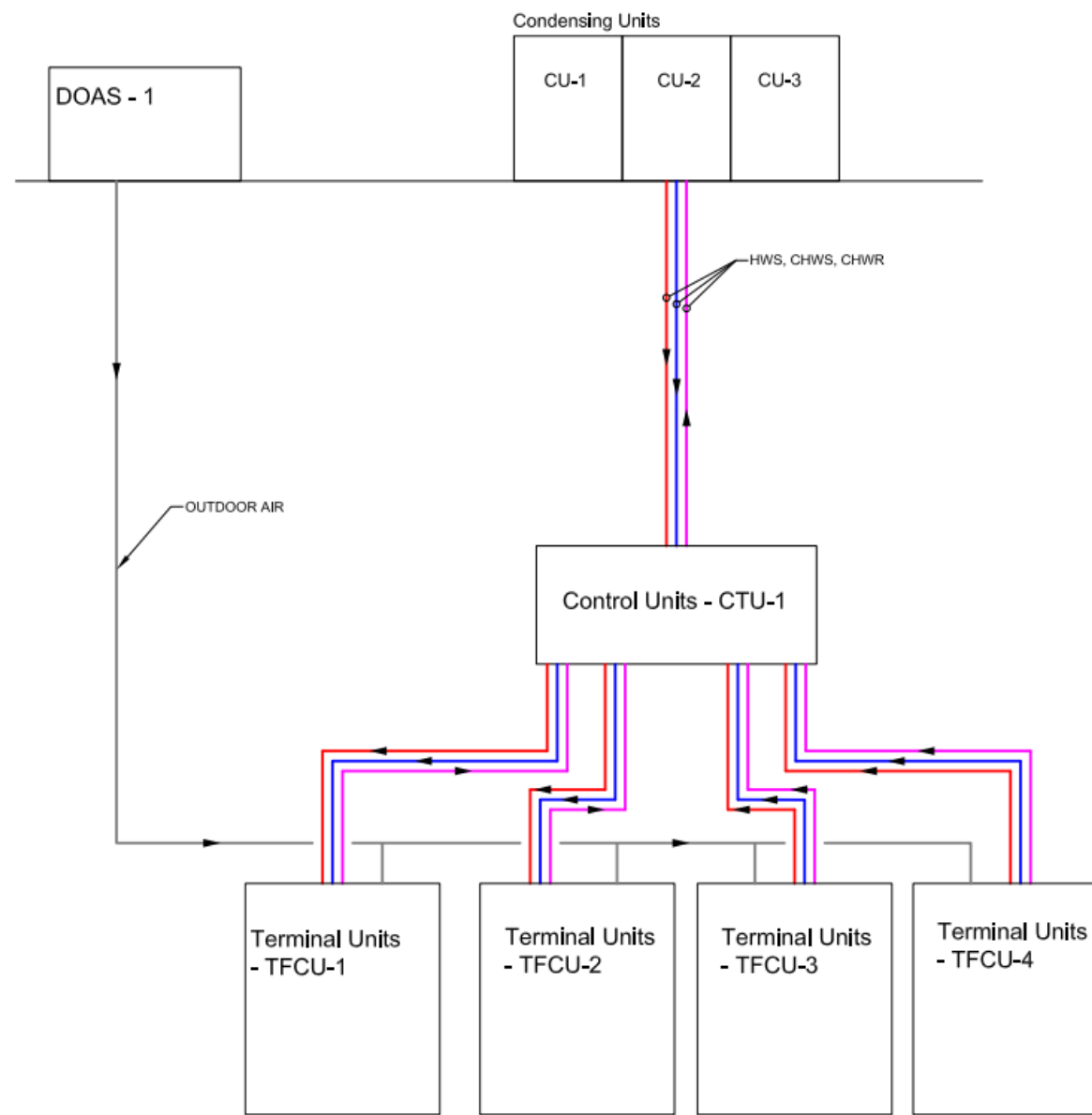
Bore Length Calculation			
Cooling	Heating	Variable	Description
1.04	1.04	Fsc	Short-circuit heat loss factor
1	1	PLFm	Part-load factor
248319	248319	qa	Net annual average heat transfer to the ground
0.228	0.228	Rga	Thermal resistance of the ground (annual pulse)
0.132	0.132	Rgd	Thermal resistance of the ground (daily pulse)
0.205	0.205	Rgm	Effective thermal resistance of the ground (monthly pulse)
0.09	0.09	Rb	Thermal resistance of bore
54	54	tg	Undisturbed ground temperature
1.8	1.8	tp	Ground temperature penalty
79	40	ELT	heat pump entering liquid temperature
89	34	LLT	heat pump leaving liquid temperature
401040	376200	qlc/qlh	Building design block load
4474.2	4474.2	Wc/Wh	Pump Power
<b>62275</b>	<b>66882</b>	Lc/ Lh	Required bore length



# PHOENIXVILLE EARLY LEARNING CENTER AND ELEMENTARY SCHOOL

## Appendix

vrf analysis



Paragraph	Designation	Cooling or heating source	Air or substance to be cooled or heated
5.1.1	Direct system		
5.1.2.1	Indirect open spray system		
5.1.2.2	Double indirect open spray system		
5.1.2.3	Indirect closed system		
5.1.2.4	Indirect vented closed system		

FLAMMABILITY	SAFETY GROUP	
	Higher Flammability	A3
Lower Flammability	A2	B2
No Flame Propagation	A1	B1
	Lower Toxicity	Higher Toxicity

INCREASING TOXICITY

